

added



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3126-5

Job Sheet 216770



Part No: D3126-5

Job Qty: 10 pcs

DAS
21
9-89

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/18/20

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/30/20

Description:

Type: SOLD

Note: DWG REV A1 IPP: A 03.01.15 New issue KJ/RF IPP Rev:B 08-01-15 now on water jet DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		12/29/20	0.17	0.19	Waterjet - Flow - SCH-S		DEC 20/12/23
110	QC 2	4 pcs		12/29/20	0.00	0.00	QC 2 - SCH-B		DEC 20/12/23
120	QC 8	4 pcs		12/29/20	0.00	0.00	QC 8 - SCH-B		DEC 23 2020
130	Small Fab - Brake NC - B4B	4 pcs		12/30/20	0.25	0.20	Small Fab - Brake - SCH-B		DEC 24 2020
140	QC 5	4 pcs		12/30/20	0.00	0.00	QC 5 - SCH-B		DEC 24 2020
150	Packaging 3-1 - Stock - B4B	4 pcs		12/30/20	0.00	0.00	Packaging 3 - SCH-B		DEC 24 2020
160	QC 21 - SA	4 pcs		12/30/20	0.00	0.00	QC 21 - SA - SCH-B		DEC 29 2020

Part Op 100 - 1-Cut as per Dwg D3126 Dwg Rev: A1 Prog Rev: A1 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - (Bend/Assemble as per dwg), 1-Form on CNC brake as per D3126 using Jig D3126T1 Identify as D3126-5 2-Scribe Dart P/N as shown on Dwg D3126
 140 - QC5- Inspect part completeness to step on W/O
 150 - Identify as per dwg & Stock Location:
 160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	.4800 sf (.12 ea)	100-Waterjet - Flow - 1	FMI362896-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S22GA	0	48	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.200Inches $\pm$ 0.010	0.210 0.190	.195	
2	Bracket	0.260Inches $\pm$ 0.010	0.270 0.250	.265	
3	Bracket	0.800Inches $\pm$ 0.010	0.810 0.790	.796	
4	Bracket	1.830Inches $\pm$ 0.010	1.840 1.820	1.832	
5	Bracket	1.910Inches $\pm$ 0.010	1.920 1.900	1.910	
6	Bracket	2.300Inches $\pm$ 0.010	2.310 2.290	2.298	
7	Bracket	2.832Inches $\pm$ 0.010	2.842 2.822	2.839	
8	Bracket	2.825Inches $\pm$ 0.010	2.835 2.815	2.826	
9	Bracket	4.600Inches $\pm$ 0.010	4.610 4.590	4.597	
10	Bracket	5.650Inches $\pm$ 0.010	5.660 5.640	5.653	
11	Bracket	0.032Inches $\pm$ 0.010	0.042 0.022	.030	

Plex 12/18/20 8:36 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K8A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S323551



Part: D3126-5

Job No: 216770

Serial No/Batch: S323551

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/23/20